

Date: Monday, 1/7/2008 11:43:27 AM  
User: Kim Johnston

## Process Sheet

split

3

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABIN DOOR ROLLER KIT, LH  
Job Number : 36610 (1)  
Estimate Number : 10276  
P.O. Number :  
This Issue : 1/7/2008 S.O. No. :  
Prsht Rev. : NC Part Number : D412698011  
First Issue : 1/1 Type : MACHINED PARTS Drawing Number : N/A  
Previous Run : 34501 Drawing Revision : N/A  
Material :  
Written By : Due Date : 1/14/2008 Qty: 4 Um: Each  
Checked & Approved By : 08 01 07  
Comment : Est Rev: C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS

## Additional Product

Job Number:



Seq. # Machine Or Operation: Description:

10 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-011 CHG003

08/02/13 08.01.18

20 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

30 D3121141 Bracket Assembly



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

3 D3121-141 Bracket Assembly

B36663 new batch

08/02/13 (12)

40 D3121143 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3121-143 Bracket Assembly

B36630

08/01/28 (6)

50 D3137043 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3137-043 Bracket Assembly

B29725

08/01/28 (6)

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, LH

Job Number: 36610

Part Number: D412698011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3183043

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3183-043

Bracket Assembly

B 31731 3X

~~B 31731~~ B 36666 3X

P 8/1/08

AS 08/01/23

(X4)

7.0

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 D3199-1

Bracket

36631

P 8/1/08 (2)

AS 08/01/23

(X4)

8.0

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3202-1

Cover

35065

P 8/1/08 (2)

AS 08/01/23

(X4)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

P 08/01/23 (2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-011

Location: B

FINAL INSPECTION/W/O RELEASE

P 8/2/13 (2)

11.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

08.02.13

Job Completion



P 08/2/13 (2)

W